



ALCOM PA66 910/1 GF15 MR25

(Last update: 10.01.2022)



Base Polymer	Polyamide 66
Filler/Additive System	15 % glass fibres, 25 % mineral
Special Features	heat stabilised, improved surface appearance, low warpage
Typical Applications	housings, functional components

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	7800 / -	MPa	ISO 178
Flexural Strength	190 / -	MPa	ISO 178
Tensile Modulus	8200 / -	MPa	ISO 527
Tensile Strength at Break	130 / -	MPa	ISO 527
Tensile Elongation at Break	2.5 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	40 / -	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	35 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	3.5 / -	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	3 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	250 / *	°C	ISO 75-1/-2
DSC (Melt Point)	263 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.3 - 0.8	%	ISO 294-4
Shrinkage (lateral, 24h)	0.6 - 1	%	ISO 294-4
Physical Properties			
Density	1460 / -	kg/m ³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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